

## Mounting instructions OptiFlow Saab 9-3 SC/SC V6

### Proposal of tools:

Ratchet with extender,  
socket 13.  
Wrench 10 and 13.  
Torx 25 and 27.  
Phillips screwdriver .

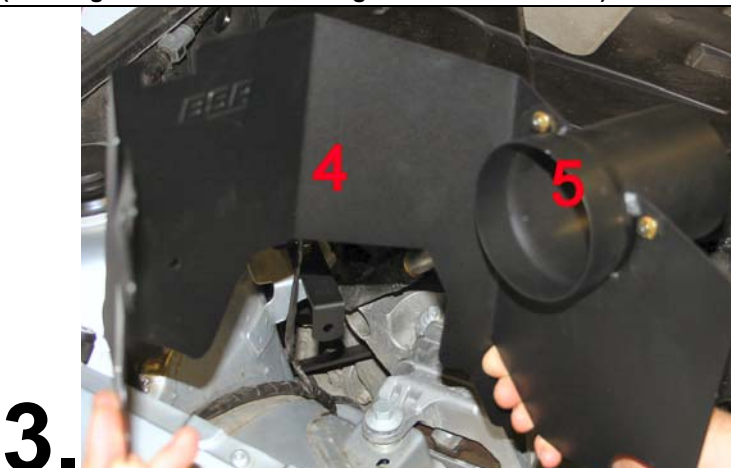
### Material overview:



**1.**  
Disassemble:  
Demount the air filter box (1). Start with the lid. Loosen the torx screws and the hose clamp. Lift up the bottompart.  
(The original rubber lead-through's is not to be used)



**2.**  
Assemble:  
Mount the rubber lead-through (2) and the rod (3)  
With M8 screw/nut. (do not tighten fully yet).  
Mount the washers as the picture shows.



**3.**  
Mount the pipe (5) to the heat shield (4).  
Use M5.



**4.**  
Mount the heat shield: Start with connecting the intake hose (6) to the pipe and the steering pin in the rubber lead-through (7).  
Mount the rod (8) with M6. (Do not tighten fully yet)  
Mount the rod (9) to the air filter before it connects to the Intake pipe and the chassis upper hold.  
Tighten all the loose screws (3), (8), (9).